

### Primary Characteristics

$I_F$	1.0	A
$V_{RRM}$	20~200	V
$I_{FSM}$	25	A
$V_F$	0.50~0.90	V

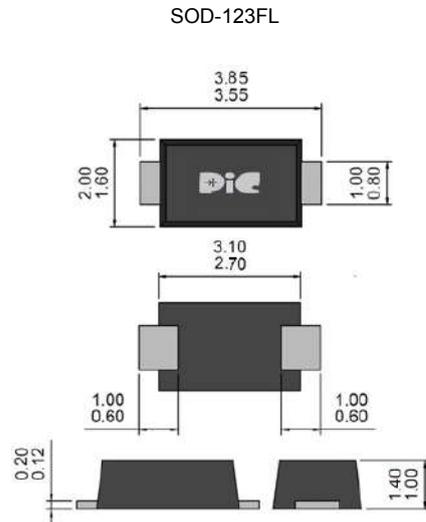
### Features

- Fast switching speed
- Surface mount package ideally suited for automatic insertion
- Low power loss, high efficiency
- Lead free in compliance with EU RoHS 2011/65/EU directive
- Green molding compound as per IEC6 611249 Std..(Halogen Free)

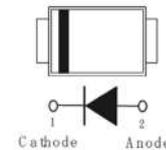
### Mechanical Data

- Case : SOD-123FL Plastic
- Terminals : Solderable per MIL-STD-75 , Method 2026
- Polarity : Color band denotes cathode end

### Package Outline Dimensions



Unit : millimeters



### Electrical Characteristic Maximum Ratings (TA=25°C unless otherwise noted)

Parameter	Symbol	SS1020FL	SS1040FL	SS1060FL	SS10100FL	SS10150FL	SS10200FL	Units
Marking Code	-	G2	G4	G6	G10	G15	G20	-
Reverse Voltage	$V_R$	20	40	60	100	150	200	V
Peak Reverse Voltage	$V_{RRM}$	20	40	60	100	150	200	V
Average Rectified Current	$I_{F(AV)}$	1.0						A
Non-repetitive Peak Forward Surge Current at t=8.3ms	$I_{FSM}$	25						A
Max. Forward Voltage at 1.0A	$V_F$	0.50		0.70	0.85		0.9	V
Max.Reverse Leakage Current at $V_{RRM}$	$I_R$	500						$\mu A$
Typical Thermal Resistance (Note 1)	$R_{\theta JC}$	32						$^{\circ}C/W$
(Note 2)	$R_{\theta JA}$	200						
Typical Junction Capacitance Rating at $V_R=0V$	$C_j$	155		125	100		85	pF
Operating Junction and Storage Temperature range	$T_J, T_{STG}$	-55 to +150						$^{\circ}C$

- Notes: (1) Mounted on a FR4 PCB, single-sided copper, with 100cm<sup>2</sup> copper pad area.  
 (2) Mounted on a FR4 PCB, single-sided copper, mini pad.

### Rating and Characteristics Curves

Fig. 1 Forward Current Derating Curve

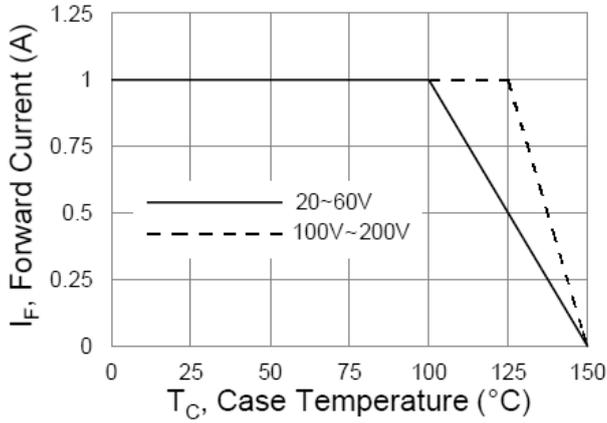


Fig. 2 Typical Junction Capacitance

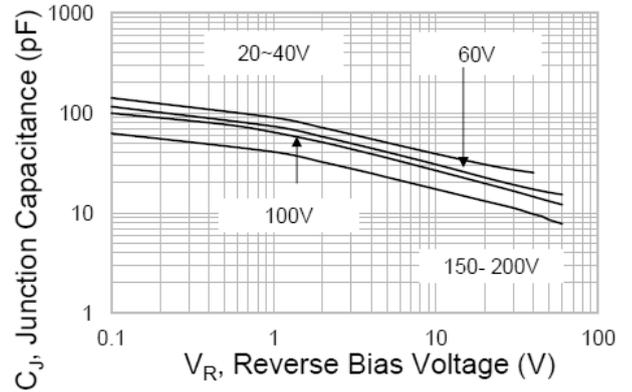


Fig. 3 Typical Reverse Characteristics

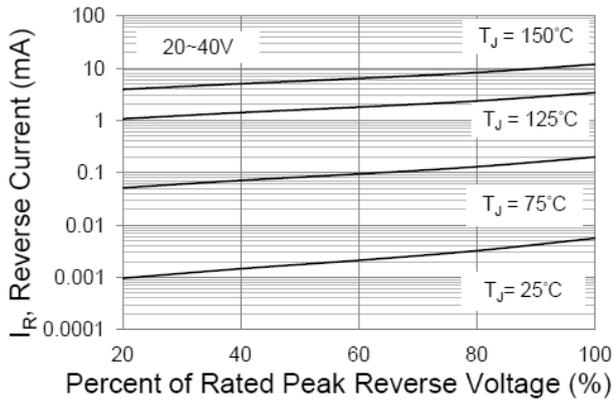


Fig. 4 Typical Reverse Characteristics

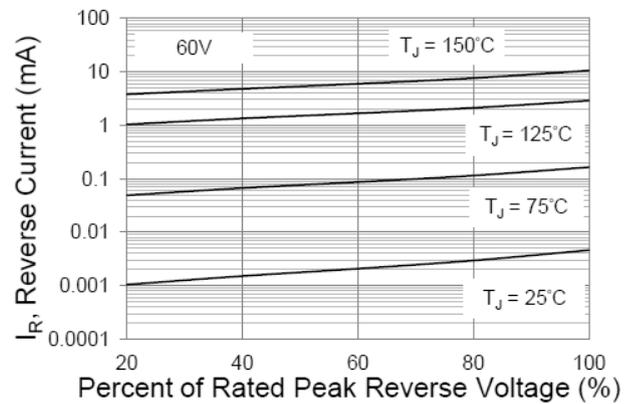


Fig. 5 Typical Reverse Characteristics

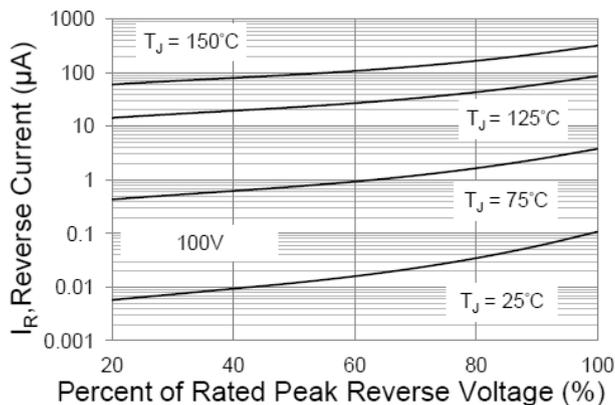


Fig. 6 Typical Reverse Characteristics

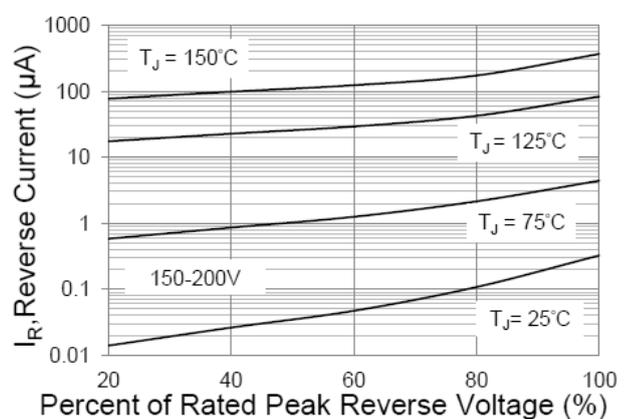


Fig. 7 Typical Forward Characteristics

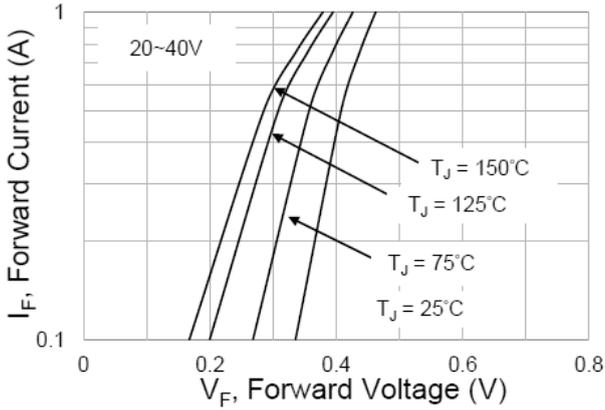


Fig. 8 Typical Forward Characteristics

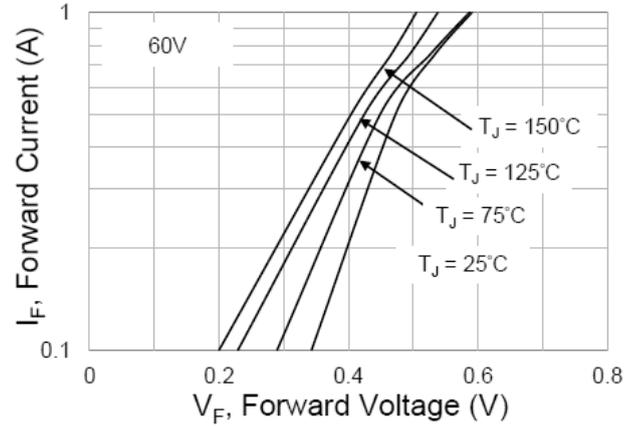


Fig. 9 Typical Forward Characteristics

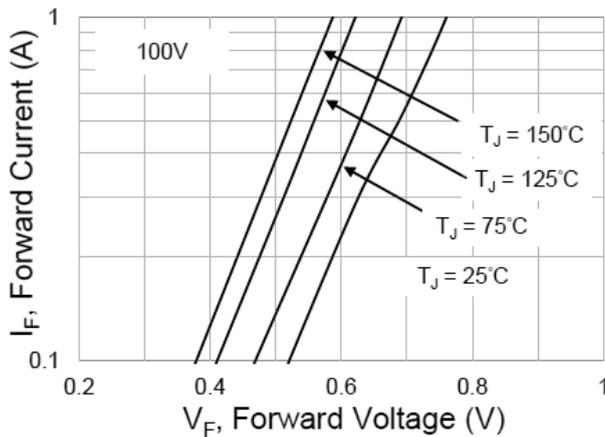


Fig. 10 Typical Forward Characteristics

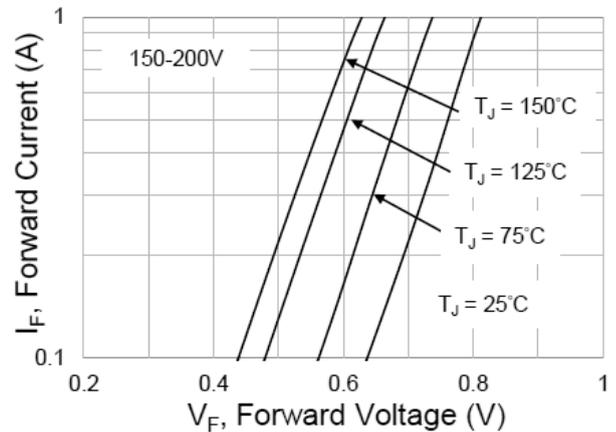
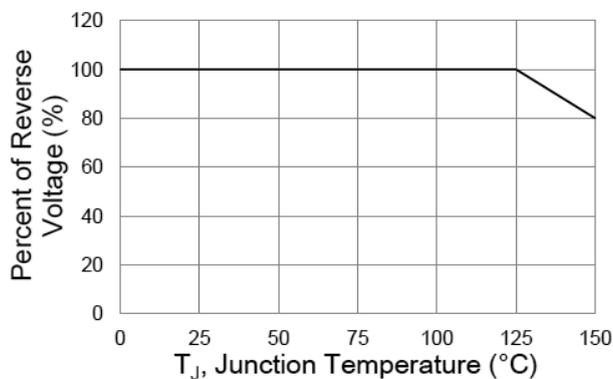
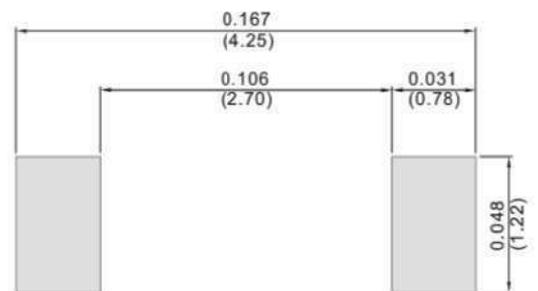


Fig. 11 Operating Temperature Derating Curve



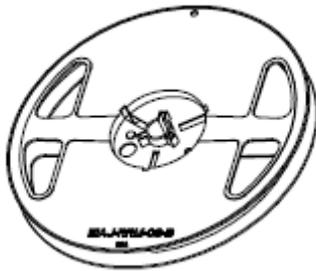
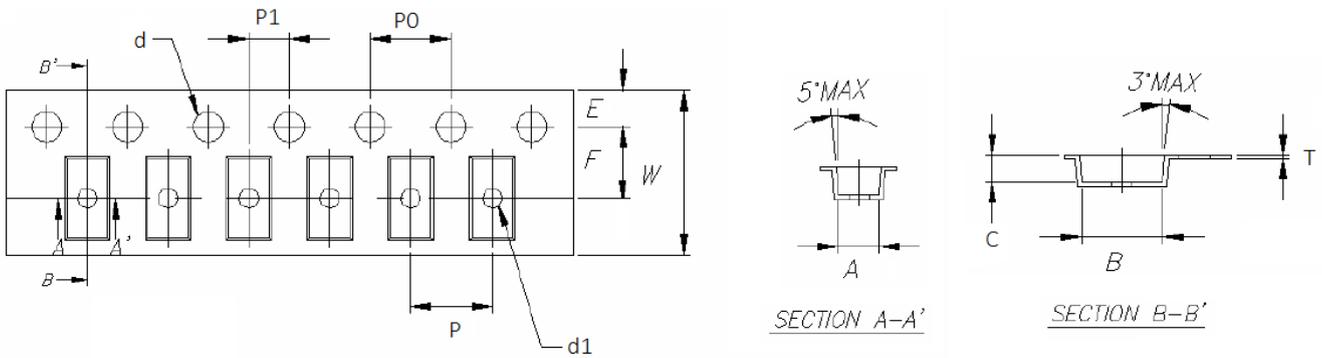
**Pad Layout**



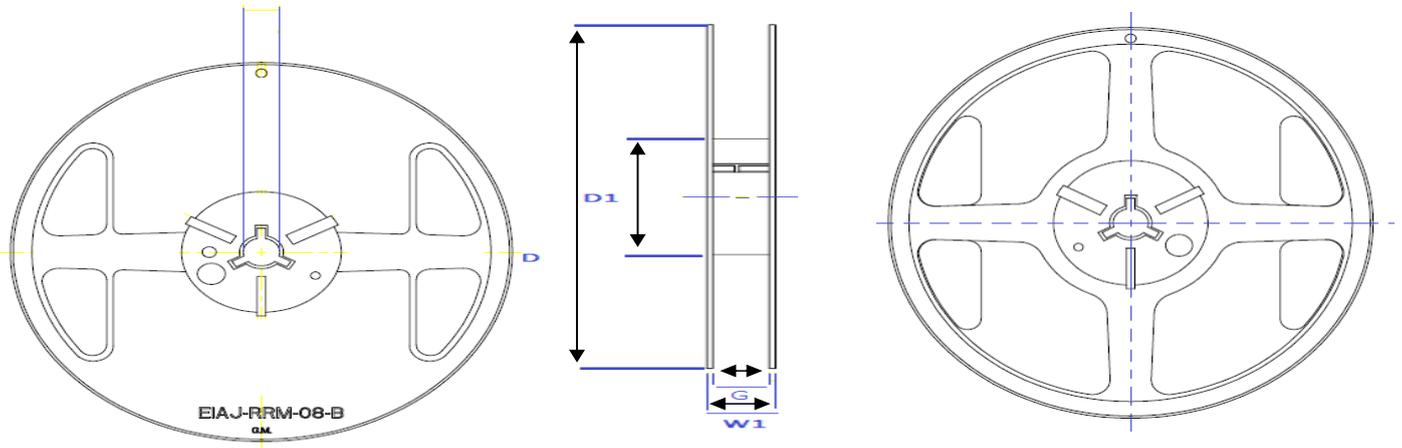
Unit: mm

### Packaging Specifications

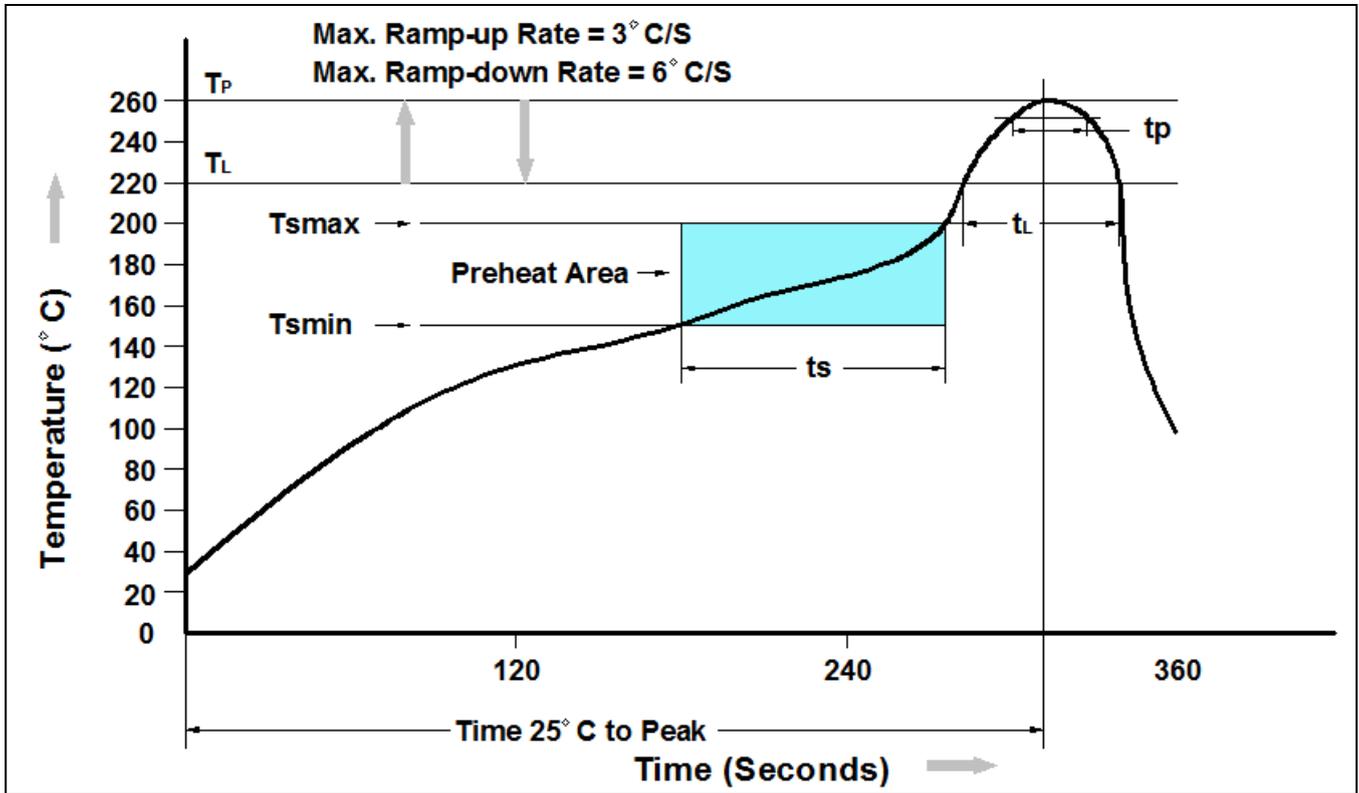
Package	W (mm)	A (mm)	B (mm)	C (mm)	d1 (mm)	d (mm)	E (mm)	F (mm)	P (mm)	P0 (mm)	P1 (mm)	T (mm)
SOD-123FL	8±0.2	2.00±0.1	3.85±0.1	1.1±0.1	1.0	1.50±0.1	1.75±0.1	3.5±0.05	4±0.1	4±0.05	2±0.05	0.23±0.05
SOD-123HE	8±0.3	2.00±0.1	4.00±0.1	1.45±0.1	1.0	1.55±0.1	1.75±0.1	3.5±0.05	4±0.1	4±0.10	2±0.05	0.23±0.10
SOD-323FL	8±0.2	1.37±0.1	2.75±0.1	0.85±0.1	1.00	1.60±0.1	1.75±0.1	3.50±0.05	4±0.1	4±0.10	-	0.20±0.10
SOD-323HE	8±0.3	1.60±0.1	2.80±0.1	0.95±0.1	1.0	1.50±0.1	1.75±0.1	3.5±0.05	4±0.1	4±0.10	2±0.05	0.23±0.10
SMAF	12±0.3	2.9±0.1	5.5±0.1	2.1±0.1	1.5	1.55±0.1	1.75±0.1	5.5±0.05	4±0.1	4±0.10	2±0.05	0.23±0.10
SMA-S	12±0.2	2.65±0.1	5.25±0.1	1.35±0.1	1.0	1.55±0.1	1.75±0.1	5.5±0.05	4±0.1	4±0.05	2±0.05	0.23±0.10
SMA-HE	12±0.2	2.65±0.1	5.25±0.1	1.35±0.1	1.0	1.55±0.1	1.75±0.1	5.5±0.05	4±0.1	4±0.05	2±0.05	0.23±0.10



Package	D (max.) (mm)	D1 (min.) (mm)	D2 (mm)	G (min.) (mm)	W1 (min.) (mm)
SOD-123FL	178	50.0	13.0±0.2	8.4	11.4
SOD-123HE	178	50.0	13.0±0.2	8.4	11.4
SOD-323FL	178	50.2	13.0±0.2	8.0	11.5
SOD-323HE	178	50.0	13.0±0.2	8.4	11.4
SMAF	178	50.0	13.0±0.2	12.4	18.0
	330	50.0	13.0±0.2	12.4	18.0
SMA-S	178	50.0	13.0±0.2	12.4	18.0
SMA-HE	178	50.0	13.0±0.2	12.4	18.0



### Recommend IR Reflow Soldering Thermal Profile



Profile Feature	Pb-Free Assembly Profile
Temperature Min. (T <sub>smin</sub> )	150°C
Temperature Max. (T <sub>smax</sub> )	200°C
Time (t <sub>s</sub> ) from (T <sub>smin</sub> to T <sub>smax</sub> )	60-120 seconds
Average Ramp-up Rate (t <sub>L</sub> to t <sub>P</sub> )	3°C/second max.
Liquidous Temperature (T <sub>L</sub> )	217°C
Time (t <sub>L</sub> ) Maintained Above (T <sub>L</sub> )	60 – 150 seconds
Peak Temperature	260°C +0°C / -5°C
Time (t <sub>P</sub> ) within 5°C of actual Peak Temperature	30 seconds
Ramp-down Rate (T <sub>P</sub> to T <sub>L</sub> )	6°C/second max
Time 25°C to Peak Temperature	8 minutes max.

### Ordering Information

Part Number	Description	Quantity
SS1020FL~SS10200FL	SOD-123FL Reel	3000 pcs

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